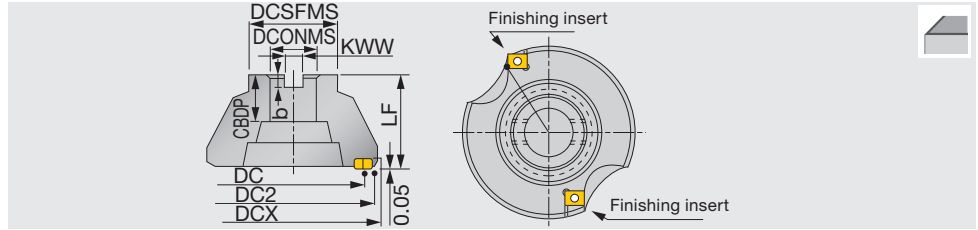


- High Feed Milling
- Face Milling
- Shoulder Milling
- Slot Milling
- Profile Milling

NMS09

High precision finishing face mill, for negative rectangular inserts

GAMP = 10°, GAMF = -30°



Designation	APMX	DC	CICT	DC2	DCX	LF	DCONMS	CBDP	KWW	b	WT(kg)	Insert
NMS09080R	0.2	80	2	92	100.7	50	25.4	26	9.5	6	1.49	LNCQ0906...
NMS09100R	0.2	100	2	112	120.7	50	31.75	32	12.7	8	2.1	LNCQ0906...
NMS09125R	0.2	125	2	137	145.7	63	38.1	38	15.9	10	4.07	LNCQ0906...
NMS09160R	0.2	160	2	172	180.7	63	50.8	38	19	11	6.15	LNCQ0906...
NMS09200R	0.2	200	2	212	220.7	63	47.625	38	25.4	14	9.67	LNCQ0906...

SPARE PARTS

Designation	Clamping screw	Wedge
NMS09...	CSTB-4	T-15D

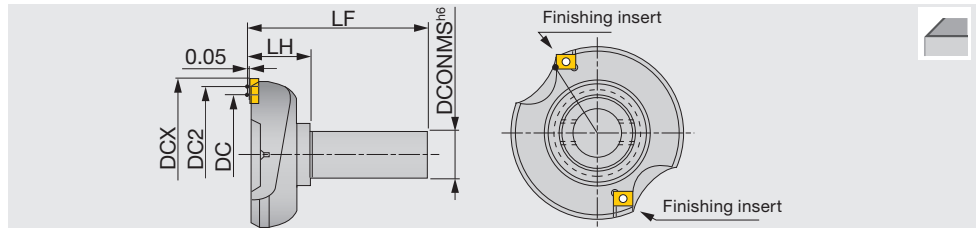
*Recommended clamping torque (N·m): CSTB-4=3.5

- Approach angle
- 10°-20°
- 45°
- 70°
- 85°
- 88°
- 90°
- Others

EMS09

High precision finishing endmill, shank type, for negative rectangular inserts

GAMP = +10°, GAMF = -30°



Designation	APMX	DC	CICT	DC2	DCX	DCONMS	LH	LF	Insert
EMS09080R	0.2	80	2	92	100.7	32	40	120	LNCQ0906...

SPARE PARTS

Designation	Clamping screw	Wedge
EMS09080R	CSTB-4	T-15D

*Recommended clamping torque (N·m): CSTB-4=3.5

Reference pages: Inserts, Standard cutting conditions → [H115](#)